



Revision Number: 003.3

Issue date: 02/08/2019

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>BONDERITE C-AK 1520R ALKALINE CLEANER known as PARCO CLEANER 1520R</b>	<b>IDH number:</b>	687506
<b>Product type/use:</b>	Alkaline Cleaner for Industrial Application	<b>Region:</b>	United States
<b>Restriction of Use:</b>	None identified	<b>Contact information:</b>	
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	+1 (860) 571-5100
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** MAY BE CORROSIVE TO METALS.  
HARMFUL IF SWALLOWED.  
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
CORROSIVE TO METALS	1
ACUTE TOXICITY ORAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Keep only in original packaging. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.
<b>Storage:</b>	Store locked up. Store in corrosive resistant container with a resistant inner liner.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Potassium hydroxide	1310-58-3	10 - 30
Tetrapotassium pyrophosphate	7320-34-5	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Block any potential routes to water systems.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Do not take internally. Wash thoroughly after handling. For industrial use only. NEVER ADD WATER TO PRODUCT. For dilutions, add product slowly to water while stirring. Use caution; heat may be generated.
<b>Storage:</b>	For safe storage, store at or above 40 °F (4.4 °C) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Thaw and mix thoroughly if frozen.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Potassium hydroxide	2 mg/m3 Ceiling	None	None	None
Tetrapotassium pyrophosphate	None	None	None	None

### Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

### Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

### Eye/face protection:

Wear chemical goggles; face shield (if splashing is possible).

### Skin protection:

Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Slight
Odor threshold:	Not available.
pH:	13.1 - 13.3 (4% solution)
Vapor pressure:	Not determined
Boiling point/range:	> 100 °C (> 212°F)
Melting point/ range:	Not determined
Specific gravity:	1.36 - 1.39
Vapor density:	Not determined
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Complete
Partition coefficient (n-octanol/water):	Not determined
VOC content:	Not determined
Viscosity:	Not available.
Decomposition temperature:	Not available.

## 10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Incompatible materials:	This product reacts with acids. Adding water to this product may cause localized overheating and splattering.
Reactivity:	Not available.
Conditions to avoid:	None identified.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

**Inhalation:** Mists, vapors or liquid may cause severe irritation or burns.  
**Skin contact:** Corrosive to the skin. Contact with the skin or mucous membranes may cause severe irritation and burns.  
**Eye contact:** This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness. Causes serious eye damage.  
**Ingestion:** This product may produce corrosive damage to the gastrointestinal tract if it is swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Potassium hydroxide	Oral LD50 (Rat) = 273 mg/kg Oral LD50 (Rat) = 1.23 g/kg	Corrosive, Irritant
Tetrapotassium pyrophosphate	None	No Target Organs

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Potassium hydroxide	No	No	No
Tetrapotassium pyrophosphate	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Do not empty into drains / surface water / ground water.

## 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal. This product contains a chelating agent. This chemical contains phosphates.

**Hazardous waste number:** This product, if discarded, may be characterized as a RCRA corrosive waste, D002. Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Potassium hydroxide, solution  
**Hazard class or division:** 8  
**Identification number:** UN 1814  
**Packing group:** II  
**DOT Hazardous Substance(s):** Potassium hydroxide

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Potassium hydroxide solution  
**Hazard class or division:** 8  
**Identification number:** UN 1814  
**Packing group:** II

**Water Transportation (IMO/IMDG)**

Proper shipping name:	POTASSIUM HYDROXIDE SOLUTION
Hazard class or division:	8
Identification number:	UN 1814
Packing group:	II

## 15. REGULATORY INFORMATION

**United States Regulatory Information**

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Reactive
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>CERCLA Reportable quantity:</b>	Potassium hydroxide (CAS# 1310-58-3) 1,000 lbs. (454 kg)
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information**

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

**Issue date:** 02/08/2019

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